



Dart Aerospace Ltd.
1270 Aberdeen St
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Canada

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6F9540V00131
Job Sheet 193031



concession required

POSITIVE RECALL

EFFECTIVE 1947 AUTH ID
RELEASED 10 DATE 25 JUL 2019
Priority: Medium

DAS
55
-89

Part No: 6F9540V00131

Job Qty: 1 pcs

Part Name: AW169 Upper Cutter Deflector Assembly



Part Weight: 0 lbs

Status: New

Job Created: 4/5/19

Job Tracking No:

Due Date: 4/30/19

Created By: Marie Lajeunesse

Type: SOLD

Description: *corell 13656*

Note: URF18-746 DWG REV C IPP REV:A 13.11.13 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	1 pcs	4/30/19		0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		
							Packaging 1 - 31		

MB 07/04/2019

111	Packaging 1-1 - Pick Kit - B4B 1 pcs	4/30/19	0.00 0.00	Packaging 1 - 32	
				Packaging 1 - 33	
				Packaging 1 - 34	
				Packaging 1 - 35	
				Packaging 1 - 36	
				Packaging 1 - 1 - B4B	
				Packaging 1 - 2 - B4B	
				Packaging 1 - 3 - B4B	
				Packaging 1 - 4 - B4B	
				Packaging 1 - 5 - B4B	
				Packaging 1 - 6 - B4B	
				Packaging 1 - 7 - B4B	
				Packaging 1 - 8 - B4B	
				Packaging 1 - 9 - B4B	
				Packaging 1 - 10 - B4B	
				Packaging 1 - 11 - B4B	
				Packaging 1 - 12 - B4B	
				Packaging 1 - 13 - B4B	
				Packaging 1 - 14 - B4B	
				Packaging 1 - 15 - B4B	
				Packaging 1 - 16 - B4B	
				Packaging 1 - 17 - B4B	
				Packaging 1 - 18 - B4B	
				Packaging 1 - 19 - B4B	
				Packaging 1 - 20 - B4B	
				Packaging 1 - 21 - B4B	
				Packaging 1 - 22 - B4B	
				Packaging 1 - 23 - B4B	
				Packaging 1 - 24 - B4B	
				Packaging 1 - 25 - B4B	
				Packaging 1 - 26 - B4B	
				Packaging 1 - 27 - B4B	
				Packaging 1 - 28 - B4B	
				Packaging 1 - 29 - B4B	
				Packaging 1 - 30 - B4B	
				Packaging 1 - 31 - B4B	
				Packaging 1 - 32 - B4B	
				Packaging 1 - 33 - B4B	
				Packaging 1 - 34 - B4B	
				Packaging 1 - 35 - B4B	
				Packaging 1 - 36 - B4B	
120	QC 4	4/30/19	0.00 0.00	QC 4 - 28	DAS
				QC 4 - 58	75
				QC 4 - 69	9-89
				QC 4 - 9	
				QC 4 - 46	JUL 05 2019
130	Packaging 3-1 - Stock - B4B 1 pcs	4/30/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	DAS
				Packaging 3 - 4 - B4B	75
				Packaging 3 - 5 - B4B	9-89
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	JUL 05 2019
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	

				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	DAS
135 DC - 1 - B4B	1 pcs	4/30/19	0.00 0.00	DC - 1 - B4B	21 JUL 0 5 2019
				DC - 2 - B4B	9-89
140 QC 21 - FG	1 pcs	4/30/19	0.00 0.00	QC 21 - FG - 21	DAS
				QC 21 - FG - 70	21 JUL 0 5 2019
				QC 21 - SA - 53	9-89

POSITIVE RECALL
EFFECTIVE 10-12-13 AUTH D
RELEASED DATE 25 JUL 2019

Part Op 110 - (Pick Kit)
Descriptions: 120 - (QC4- 100% Inspect kits for completeness)
130 - (Identify as per dwg & Stock Location: _____) Identify and pack for shipping as per PPP 6F9540V00131
135 - (Document Control) Photocopy bluefile per PPP D169-841-013 chg002 and create labels per 6F9540V00131 CHG002
140 - (QC21- Final Inspection - Work Order Release)

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
D169-841-013	AW169 Upper Cutter Deflector	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5195768

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	D169-841-013	1	0	0

Part Specifications	
Specifications could not be found.	

Plex 4/5/19 1:41 PM Dart.lajeunesse.marie

Entered: _____

Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐				DEPARTMENT/PROCESS				MRB (QS1042)	
Date: _____		Sequence #: _____		QTY Affected : _____		Disposition					
Description Work Order Deviation											
Completed By											
Lead hand / Supervisor											
QC / QA Coordinator											

Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐		FAULT CATEGORY Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread ☐					
Other/Details:							



Dart Hawkesbury
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S195991

Container Trace

S195991 Container Trace - Upstream

Output Container No	Depleted Serial No	Status	Part No/Material	Operation Code	Op No	Depleted Date	Depleted Qty	Unit	Location	Serial No/Batch	Job No	Workcenter Code	Manufacturer Part No	Manufacturer Code
S025167	FM133609	Stock	M7075T6B1.000X7.000	Receive Ft	100	12/19/2017 1:40 PM	2.6250	ft	Start Up Machining	M133609				
S025170	S025167	Stock	M7075T6B1.000X7.000	Start up Operation	90	12/19/2017 1:43 PM	2.6250	ft	Start Up Machining	M133609	166819	Start Up Machining		
S025170	M134164-176	Stock	M7075T6B1.000X7.000	Start up Operation	90	12/19/2017 1:43 PM	1.1250	ft	MAT005		166819	Start Up Machining		
S025271	s017360	Stock	M7075T6S1.000X7.000	Receive Ft	100	12/19/2017 3:32 PM	6.3750	ft	MAT006	s017360				
S025273	S025271	Stock	M7075T6S1.000X7.000	Start up Operation	90	12/19/2017 3:34 PM	6.3750	ft	Start Up Machining		166822	Start Up Machining		
S098350	S098096	Allocated	D4857-P	Purchasing	100	8/1/2018 1:52 PM	20.0000	pcs	Purchasing		178072	Purchasing		
S104599	S101014	Stock	MSTEEL-A2-B0.500X1.250	Receive Ft	100	8/23/2018 11:15 AM	40.0180	ft	MAT009-F	S101014				
S104600	S044515	Allocated	MSTEEL-A2-B0.500X1.250	Start up Operation	90	8/23/2018 11:17 AM	8.3900	ft	Start Up Machining-1	s044515	181423	Start Up Machining-1		
S104600	S104599	Allocated	MSTEEL-A2-B0.500X1.250	Start up Operation	90	8/23/2018 11:17 AM	40.0180	ft	Start Up Machining-1		181423	Start Up Machining-1		
S133229	S029669	Stock	M7075T6S4.000X4.000	Receive Ft	100	11/29/2018 10:24 AM	10.8000	ft	MAT006	M138252				
S133230	S133229	Allocated	M7075T6S4.000X4.000	Start up Operation	90	11/29/2018 10:25 AM	10.8000	ft	Start Up Machining-3	m138252	186582	Start Up Machining-3		
S146711	S146692	Allocated	D4821-1P	Purchasing	110	1/22/2019 12:57 PM	6.0000	pcs	Purchasing	S146692	186581	Purchasing		
S147424	S029656	Allocated	M7075T6B2.750X02.000	Receive Ft	100	1/23/2019 2:41 PM	25.5000	ft	Purchasing	m134164				
S147721	S142515	Stock	M7075T6S0.375X5.000	Receive Ft	100	1/24/2019 12:45 PM	7.6300	ft	MAT	S142515				
S147722	S147721	Allocated	M7075T6S0.375X5.000	Start up Operation	90	1/24/2019 12:47 PM	7.6300	ft	Start Up Machining-3		186583	Start Up Machining-3		
S146711	S147424	Allocated	M7075T6B2.750X02.000	QC 6	130	1/25/2019 3:40 PM	25.5000	ft	QC5	m134164	186581	QC5		
S150354	M138251-177	Stock	M7075T6S1.750X4.500	Receive Ft	100	2/3/2019 1:41 PM	2.0640	ft	MAT006	M138251-177				
S150355	S072142	Stock	M7075T6S1.750X4.500	Receive Ft	100	2/3/2019 1:41 PM	6.0000	ft	MAT007	S072142				
S150356	S150354	Allocated	M7075T6S1.750X4.500	Start up Operation	90	2/3/2019 1:42 PM	2.0640	ft	Start Up Machining-3	M138251-177	186584	Start Up Machining-3		
S150356	S150355	Allocated	M7075T6S1.750X4.500	Start up Operation	90	2/3/2019 1:42 PM	6.0000	ft	Start Up Machining-3	S072142	186584	Start Up Machining-3		
S150365	S072142	Stock	M7075T6S1.750X4.500	Receive Ft	100	2/4/2019 7:06 AM	1.0000	ft	MAT007	S072142				
S152511	S150365	Allocated	M7075T6S1.750X4.500	Start up Operation	90	2/11/2019 2:25 PM	1.0080	ft	Start Up Machining-3	S072142	186584	Start Up Machining-3		
S150366	s152511	WIP	D4824-1	QC 2	120	2/11/2019 2:30 PM	1.0000	pcs	QC8 Machining-3	S152511	186584	QC8 Machining-3		
S164584	S147722	Allocated	D4823-1	QC 21 - SA	190	3/20/2019 4:40 PM	6.0000	pcs	Packaging 1 - 9	S147722	186583			
S164585	S150356	Allocated	D4824-1	QC 21 - SA	190	3/20/2019 4:40 PM	6.0000	pcs	Packaging 1 - 9	S150356	186584			
S164586	S025170	Allocated	D4838-1	QC 21 - SA	190	3/20/2019 4:41 PM	6.0000	pcs	Packaging 1 - 9	S025170	166819			
S164587	S134219	Allocated	MS21042L08	Receive Ea	100	3/20/2019 4:42 PM	84.0000	Ea	Packaging 1 - 4	S134219				
S164588	S104359	Allocated	MS27039-08-19	Receive Ea	100	3/20/2019 4:42 PM	84.0000	Ea	Packaging 1 - 9	S104359				
S164589	S143716	Stock	NAS1149FN832P	Receive Ea	100	3/20/2019 4:42 PM	166.0000	Ea	ST263	S143716				
S166236	S098350	Allocated	D4857-M	Start up Operation	90	3/26/2019 8:59 AM	4.0000	pcs	Start Up Small Fab-4	S098350	189781	Start Up Small Fab-4		

S195991 Container Trace - Upstream

Output Container No	Depleted Serial No	Status	Part No/Material	Operation Code	Op No	Depleted Date	Depleted Qty	Unit	Location	Serial No/Batch	Job No	Workcenter Code	Manufacturer Part No	Manufacturer Code
S166365	S104600	Allocated	646.97/11	Packaging 1 - Pick Kit	100	3/26/2019 10:52 AM	9.0000	pcs	Packaging 1 - 7	S104600	192296	Packaging 1 - 7		
S166801	S164584	Allocated	D4823-1	QC 21 - SA	190	4/2/2019 11:22 AM	5.0000	pcs	CKK036	S147722	186583			
S166802	S164585	Allocated	D4824-1	QC 21 - SA	190	4/2/2019 11:22 AM	5.0000	pcs	CKK036	S150356	186584			
S166803	S164586	Allocated	D4838-1	QC 21 - SA	190	4/2/2019 11:22 AM	5.0000	pcs	CKK128	S025170	166819			
S166806	S025273	Allocated	D4838-2	QC 21 - SA	190	4/2/2019 11:22 AM	5.0000	pcs	CKK128	S025273	166822			
S166808	S164499	Allocated	D4839-1	QC 21 - SA	130	4/2/2019 11:23 AM	1.0000	pcs	CKK128	S133379				
S166809	S164587	Allocated	MS21042L08	Receive Ea	100	4/2/2019 11:23 AM	70.0000	Ea	ST303	S134219				
S166810	S164588	Allocated	MS27039-08-19	Receive Ea	100	4/2/2019 11:23 AM	70.0000	Ea	ST277	S104359				
S166812	S164589	Allocated	NAS1149FN832P	Receive Ea	100	4/2/2019 11:24 AM	140.0000	Ea	ST263	S143716				
S166832	S166809	Stock	MS21042L08	Packaging 1 - Pick Kit	110	4/2/2019 11:31 AM	70.0000	Ea	Packaging 1 - 9	S134219	189339	Packaging 1 - 9		
S166832	S166810	Stock	MS27039-08-19	Packaging 1 - Pick Kit	110	4/2/2019 11:31 AM	70.0000	Ea	Packaging 1 - 9	S104359	189339	Packaging 1 - 9		
S166832	S166812	Stock	NAS1149FN832P	Packaging 1 - Pick Kit	110	4/2/2019 11:31 AM	140.0000	Ea	Packaging 1 - 9	S143716	189339	Packaging 1 - 9		
S166832	S166801	Stock	D4823-1	Packaging 1 - Pick Kit	110	4/2/2019 11:31 AM	5.0000	pcs	Packaging 1 - 9	S147722	189339	Packaging 1 - 9		
S166832	S166802	Stock	D4824-1	Packaging 1 - Pick Kit	110	4/2/2019 11:31 AM	5.0000	pcs	Packaging 1 - 9	S150356	189339	Packaging 1 - 9		
S166832	S166803	Stock	D4838-1	Packaging 1 - Pick Kit	110	4/2/2019 11:31 AM	5.0000	pcs	Packaging 1 - 9	S025170	189339	Packaging 1 - 9		
S166832	S166806	Stock	D4838-2	Packaging 1 - Pick Kit	110	4/2/2019 11:31 AM	5.0000	pcs	Packaging 1 - 9	S025273	189339	Packaging 1 - 9		
S166832	S166808	Stock	D4839-1	Packaging 1 - Pick Kit	110	4/2/2019 11:31 AM	1.0000	pcs	Packaging 1 - 9	S133379	189339	Packaging 1 - 9		
S166832	S166365	Allocated	D4839-1	Packaging 1 - Pick Kit	110	4/2/2019 11:31 AM	9.0000	pcs	Packaging 1 - 9	S166365	189339	Packaging 1 - 9		
S173597	S1668643	Stock	M707516S4.000X4.000	Receive Ft	100	4/18/2019 1:50 PM	18.9000	ft	WEJAY	S1668643				
S173604	S173594	Allocated	D4822-2P	Purchasing	110	4/18/2019 2:05 PM	14.0000	pcs	Purchasing - 3	S173594	192402	Purchasing - 3		
S173604	S173597	Allocated	M707516S4.000X4.000	Purchasing	110	4/18/2019 2:05 PM	18.9000	ft	Purchasing - 3	S1668643	192402	Purchasing - 3		
S184308	S146711	Stock	D4821-1	QC 21 - SA	190	5/27/2019 1:19 PM	2.0000	pcs	CKK008	S146711	186581			
S184311	S166832	Allocated	D4840-041	QC 21 - SA	150	5/27/2019 1:20 PM	2.0000	pcs	Packaging 1 - 6	S166832	189339			
S188230	S148666	Stock	MS27039-1-12	Receive Ea	100	6/11/2019 11:50 AM	32.0000	Ea	ST280	S148666				
S189542	S133230	Stock	D4822-1	QC 21 - SA	190	6/12/2019 10:19 AM	4.0000	pcs	CKK042	S133230	186582			
S190951	S190950	Allocated	D4857-P	Purchasing	100	6/17/2019 12:52 PM	26.0000	pcs	Purchasing - 1	S190950	189796	Purchasing - 1		
S190956	S146711	Stock	D4821-1	QC 21 - SA	190	6/17/2019 1:04 PM	2.0000	pcs	CKK008	S146711	186581			
S193653	S153112	Stock	M-SIL-20-S-125	Receive st	100	6/25/2019 1:29 PM	2.9760	st	WJ-CABINET	S153112				
S193654	S193653	Allocated	M-SIL-20-S-125	Small Fab - 1	100	6/25/2019 1:30 PM	2.9760	st	Small Fab - 4	S153112	196920	Small Fab - 4		
S193674	S190951	Stock	D4857-M	QC 21 - SA	140	6/25/2019 1:42 PM	6.0000	pcs	CKK136A	S190951	189796			
S193746	S193674	Allocated	D4857-M	Small Fab - 1	110	6/25/2019 2:34 PM	6.0000	pcs	Small Fab - 4	S190951	196638	Small Fab - 4		
S193926	S193654	Allocated	D4944-1	QC 21 - SA	140	6/26/2019 10:35 AM	12.0000	pcs	Small Fab - 4	S193654	196920			
S193746	S193926	Allocated	D4944-1	Small Fab - 2 - B4B	150	6/26/2019 10:35 AM	12.0000	pcs	Small Fab - 4 - B4B	S193654	196638	Small Fab - 4 - B4B		

S195991 Container Trace - Upstream													
Output Container No	Depleted Serial No	Status	Part No/Material	Operation Code	Op No	Depleted Date	Depleted Qty	Unit	Location	Serial No/Batch	Job No	Workcenter Code	Manufacturer Part No Manufacturer Code
S194517	S193746	Allocated	D4857-041	QC 21 - SA	180	6/27/2019 12:42 PM	5.0000	pcs	Packaging 1 - 6	S193746	196838		
S195152	S173604	Stock	D4822-2	QC 21 - SA	190	7/2/2019 2:30 PM	3.0000	pcs	CKK042	S173604	192402		
S195768	S189230	Allocated	MS27039-1-12	Packaging 1 - Pick Kit	110	7/4/2019 10:28 AM	24.0000	Ea	Packaging 1 - 6	S148666	191982	Packaging 1 - 6	
S195768	S184308	Allocated	D4821-1	Packaging 1 - Pick Kit	110	7/4/2019 10:28 AM	2.0000	pcs	Packaging 1 - 6	S146711	191982	Packaging 1 - 6	
S195768	S190956	Allocated	D4821-1	Packaging 1 - Pick Kit	110	7/4/2019 10:28 AM	1.0000	pcs	Packaging 1 - 6	S146711	191982	Packaging 1 - 6	
S195768	S189542	Allocated	D4822-1	Packaging 1 - Pick Kit	110	7/4/2019 10:28 AM	3.0000	pcs	Packaging 1 - 6	S133230	191982	Packaging 1 - 6	
S195768	S184357	Allocated	D4822-2	Packaging 1 - Pick Kit	110	7/4/2019 10:28 AM	1.0000	pcs	Packaging 1 - 6	S089530	191982	Packaging 1 - 6	
S195768	S195152	Allocated	D4822-2	Packaging 1 - Pick Kit	110	7/4/2019 10:28 AM	2.0000	pcs	Packaging 1 - 6	S173604	191982	Packaging 1 - 6	
S195768	S168832	Allocated	D4840-041	Packaging 1 - Pick Kit	110	7/4/2019 10:28 AM	1.0000	pcs	Packaging 1 - 6	S168832	191982	Packaging 1 - 6	
S195768	S184311	Allocated	D4840-041	Packaging 1 - Pick Kit	110	7/4/2019 10:28 AM	2.0000	pcs	Packaging 1 - 6	S168832	191982	Packaging 1 - 6	
S195768	S166236	Allocated	D4857-041	Packaging 1 - Pick Kit	110	7/4/2019 10:28 AM	1.0000	pcs	Packaging 1 - 6	S166236	191982	Packaging 1 - 6	
S195768	S193746	Allocated	D4857-041	Packaging 1 - Pick Kit	110	7/4/2019 10:28 AM	1.0000	pcs	Packaging 1 - 6	S193746	191982	Packaging 1 - 6	
S195768	S194517	Allocated	D4857-041	Packaging 1 - Pick Kit	110	7/4/2019 10:28 AM	4.0000	pcs	Packaging 1 - 6	S193746	191982	Packaging 1 - 6	
S195991	S195768	Allocated	D169-841-013	Packaging 1 - Pick Kit	110	7/4/2019 3:28 PM	1.0000	pcs	Packaging 1 - 7	S195768	193031	Packaging 1 - 7	

S195991 Details							
Part No	Operation	Material	Status	Quantity	Net Weight	Add Date	Add By
6F9540V00131	Packaging 1 - Pick Kit		Allocated	1.0000	0.0000	7/4/2019 3:28 PM	Maxime Brunet
							Job No
							Location
							Serial No/Batch

Flex 7/5/2019 12:35 PM dent.Lacelle Linda